



HELAIAN PEMERIKSAAN DIMENSI

Form No. : QSF01-067-07

Issue No : 4 Rev. 0

Page 1 of 1

SEKSYEN TEKNOLOGI FAUNDRI

☐ Dimensi pencorak☒ Dimensi produkNama pelanggan : Ammp, Um - Gantry Machine

No. Lukisan :

Nama Produk : PM 2013 - 002 GTarikh : 22/7/13 - 23/8/13

No.Salinan :

Point	Spec.	Actual	Result	Point	Spec.	Actual	Result
1.	1116.0	1113.0		17.	48.0	43.0	
2.	1100.0	1095.0		18.	70.0	69.3	
3.	1000.0	1000.0		19.	88.5	84.0	
4.	930.0	967.0		20.	260.8	258.0	
5.	830.0	827.0		21.	320.0	324.0	
6.	906.5	906.5		22.	520.0	520.0	
7.	800.0	798.0		23.	733.0	730.0	
8.	793.0	790.0		24.	1060.0	1059.0	
9.	90.0	90.0		25.	70.0	69.3	
10.	70.0	69.0		26.	88.5	84.0	
11.	38.0	37.0		27.	26.0	26.0	
12.	48.0	45.0		28.	105.0	105.0	
13.	87.0	85.0		29.	46.0	43.0	
14.	87.0	85.0		30.	90.0	86.6	
15.	15.0	15.0		31.	70.0	69.7	
16.	38.0	36.5		32.	26.0	26.0	
				33.	46.0	42.0	

Keputusan :

Ulasan :

Disediakan oleh :

Diperiksa oleh :

Tandatangan :

Nama : Alias B. Idris

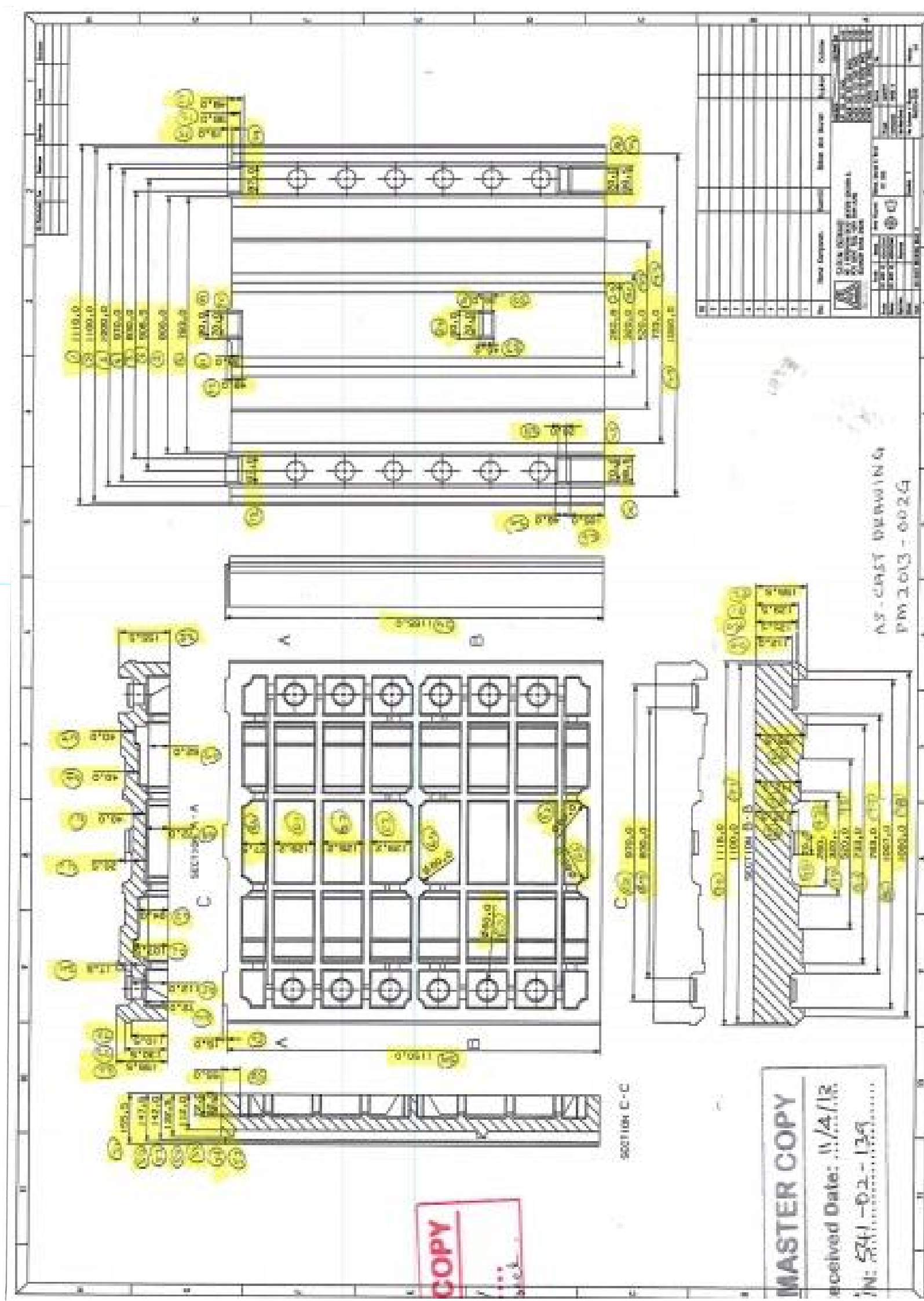
P. Chintan

Jawatan : Foundry Technology SectionTarikh : Plant Design & Engineering Centre
SIRIM Berhad23/8/13

Tandatangan :

Nama : Kamarullail B. Mahad

Senior Assistant Researcher

Jawatan : Foundry Technology SectionTarikh : Plant Design & Engineering Centre
SIRIM Berhad23/8/13



HELAIAN PEMERIKSAAN DIMENSI

Form No. : QSF01-067-07

Issue No : 4 Rev. 0

Page 1 of 1

SEKSYEN TEKNOLOGI FAUNDRI

☐ Dimensi pencorak☒ Dimensi produk

Nama pelanggan : _____

No. Lukisan : _____

Nama Produk : _____

Tarikh : _____

No.Salinan : _____

Point	Spec.	Actual	Result
34.	1165.0	1162.0	
35.	155.5	157.0	
36.	155.5	157.0	
37.	130.5	128.4	
38.	110.5	110.0	
39.	17.5	18.0	
40.	20.5	20.5	
41.	40.0	41.4	
42.	40.0	41.4	
43.	40.0	41.4	
44.	72.0	75.0	
45.	112.	112.2	
46.	107.5	109.	
47.	94.0	97.0	
48.	72.0	75.0	
49.	62.0	61.0	
50.	15.0	15.0	

Point	Spec.	Actual	Result
51.	185.5	157.0	
52.	147.5	147.0	
53.	142.0	141.2	
54.	132.5	135.0	
55.	112.0	112.2	
56.	72.0	74.0	
57.	62.0	61.0	
58.	55.0	55.6	
59.	1150.0	1151.0	
60.	77.5	76.0	
61.	129.2	128.7	
62.	129.2	128.7	
63.	129.2	128.7	
64.	Ø 60.0	Ø 59.0	
65.	Ø 60.0	Ø 59.	
66.	Ø 60.0	Ø 60.0	
67.	Ø 60.0	Ø 60.0	

Keputusan : _____

Ulasan : _____

Disediakan oleh : _____

Diperiksa oleh : _____

Tandatangan : _____

Nama : Alias B. Idris

Jawatan : Technician

Tarikh : Foundry Technology Section

Plant Design & Engineering Centre

SIRIM Berhad

Tandatangan : _____

Nama : Kamarullail B. Mahad

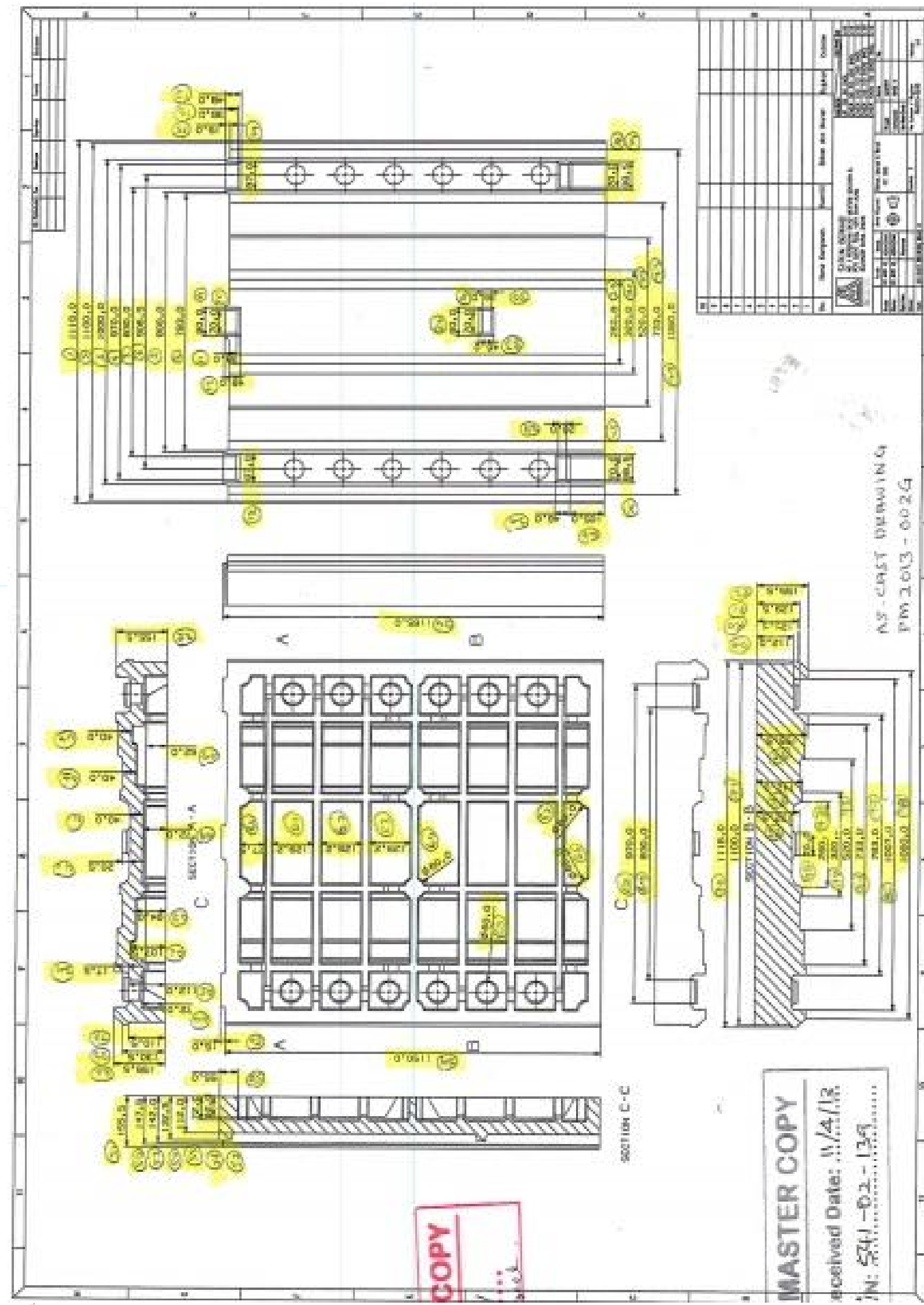
Jawatan : Senior Assistant Researcher

Foundry Technology Section

Tarikh : Plant Design & Engineering Centre

SIRIM Berhad

23/8/13



CONTROLLED COPY

Issue No:

Dimensional sheet

MASTER COPY

Received Date: 11/4/13

S/N: 541-02-139

